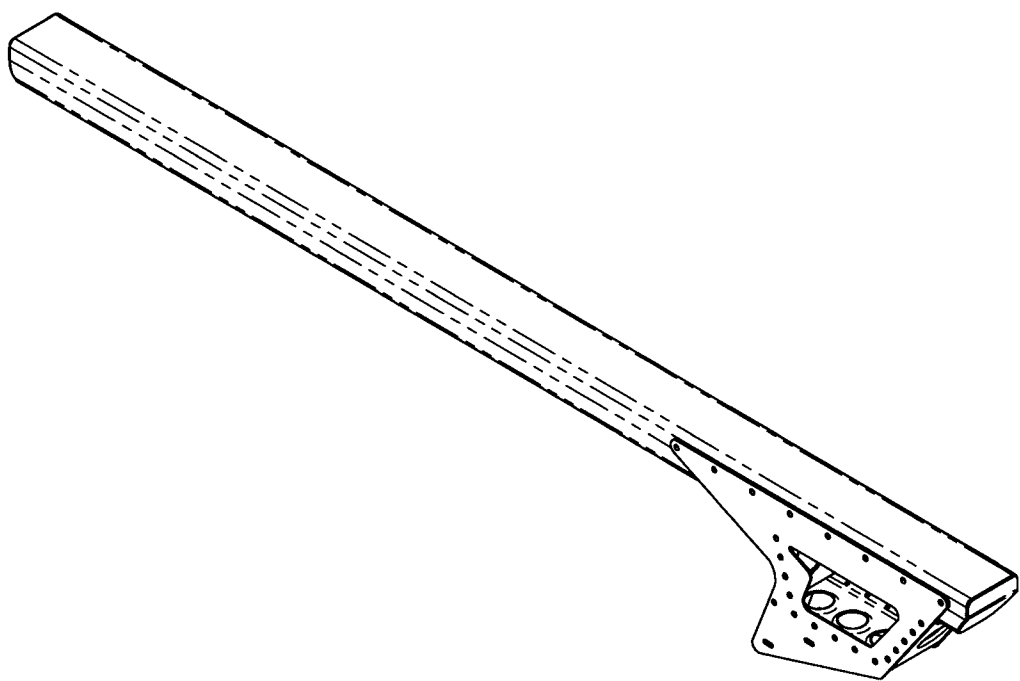
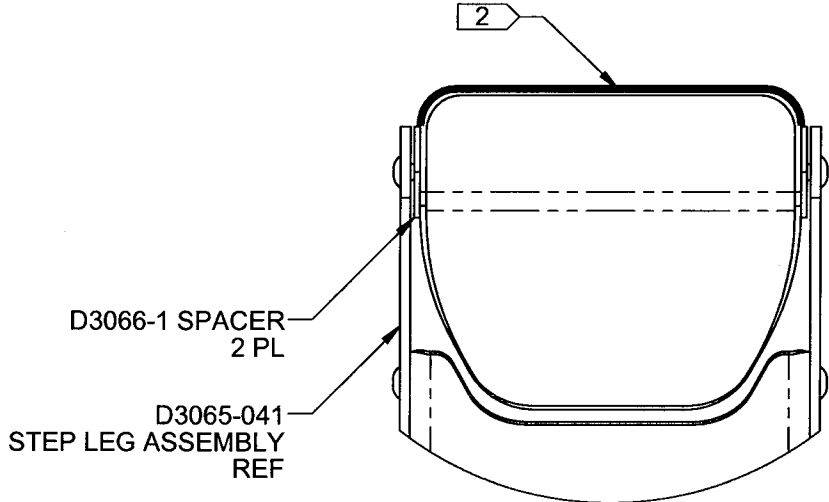
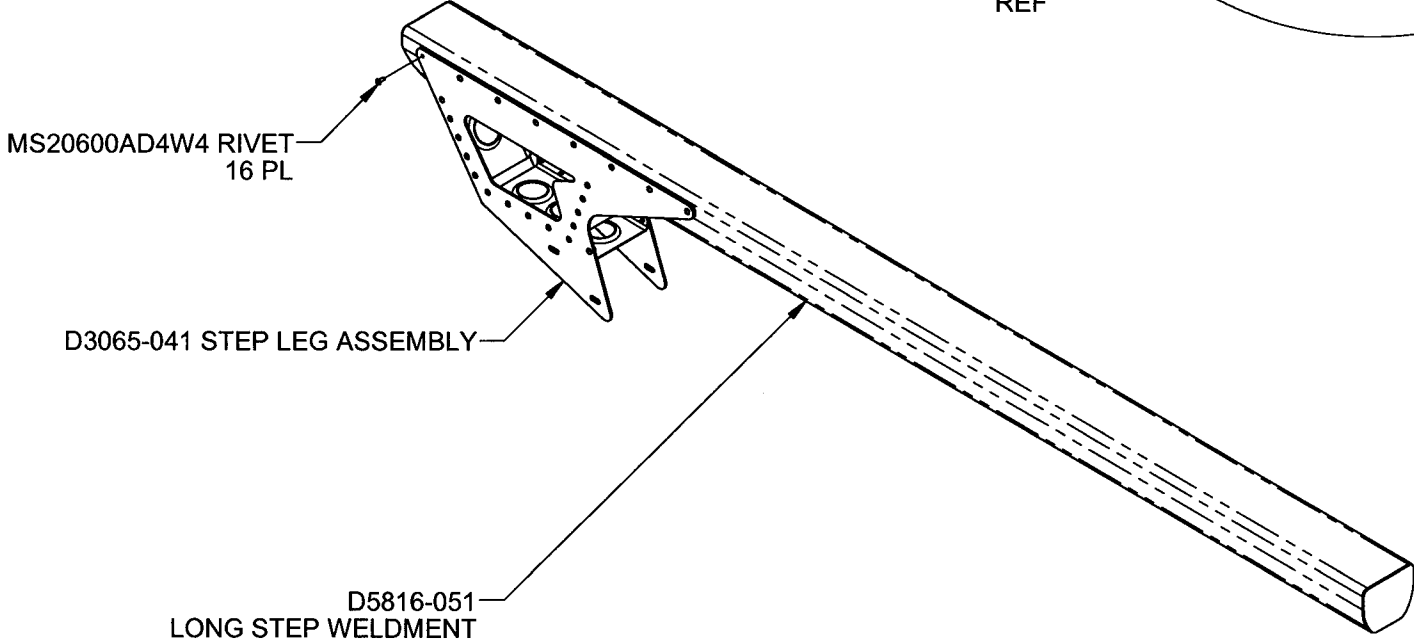


QTY -041	P/N	DESCRIPTION
X	D5816-041	LONG STEP ASSEMBLY
1	D5816-051	LONG STEP WELDMENT
1	D3065-041	STEP LEG ASSEMBLY
2	D3066-1	SPACER
16	MS20600AD4W4	RIVET, BLIND



D5816-041 LONG STEP ASSEMBLY



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: WHITE GLOSS POWDER COAT PER DART QSI 005 SECTION 4.3
APPLY BLACK ANTI-SKID PAINT (WING WALK) ON THE TOP SURFACE TO THE BOTTOM OF THE TOP RADII (ONLY ALONG THE STEP EXTRUSION) AS SHOWN PER DART QSI 005 SECTION 4.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5816-041" AND BATCH NUMBER PER DART QSI 044 SECTION 6.1
 - 7) WEIGHT: 5.54 lbs

RELEASED

2020 JUN 16
ECN 2523-574

APPROVED

A	NEW ISSUE	KPT	20.01.14
REV.	DESCRIPTION	BY	DATE
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO.	REV. A
MFG. APPR.	DD	D5816	SHEET 1 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	LONG STEP ASSEMBLY	NTS
DATE	20.01.14	COPYRIGHT © 2020 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

QTY -051	P/N	DESCRIPTION
X	D5816-051	LONG STEP WELDMENT
1	D5816-1	LONG STEP
1	D5816-3	CAP
1	D3067-1	END PLATE

D

C

B

A

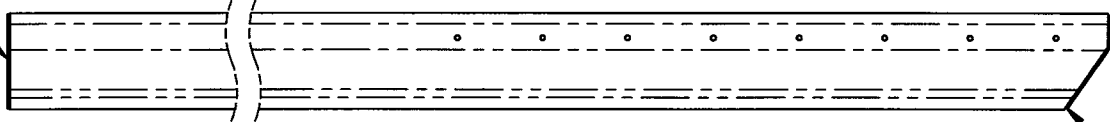
NOTES:
1) MATERIAL: N/A
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 SECTION 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 4.28 lbs
8) WELD PER DART QSI 004

RELEASED
2020 JUN 16

APPROVED

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	ZF	DRAWING NO. D5816	REV. A
MFG. APPR.	DD	SHEET 2 OF 4	
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	LONG STEP ASSEMBLY	NTS
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D5816-3
CAP



2 PL

G

D5816-1
LONG STEP

D3067-1
END PLATE

D5816-051 LONG STEP WELDMENT

